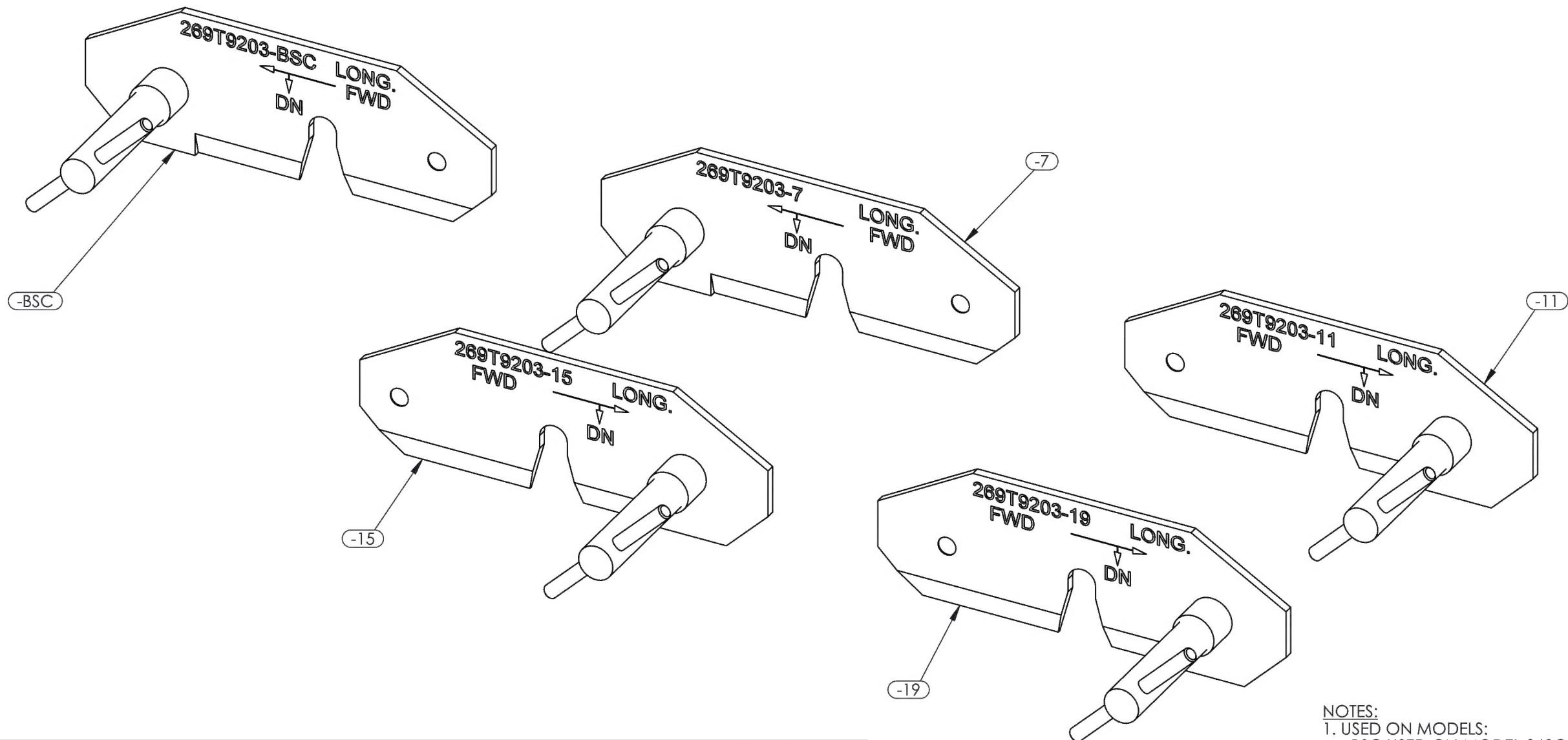


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REV		ECR	DESCRIPTION		DATE	INITIAL	APPROVED
1			REDRAWN FROM OLD TATTERED DRAWING, REV H. -3, -9, -13, -17, -21 CH'D DIM WAS Ø.164-.159 IS Ø.164 +.002 -.000. -5 CH'D DIM WAS Ø.164 +.000 -.002 IS Ø.164 +.000 -.001.		8/20/2014	DJN	GE



NOTES:

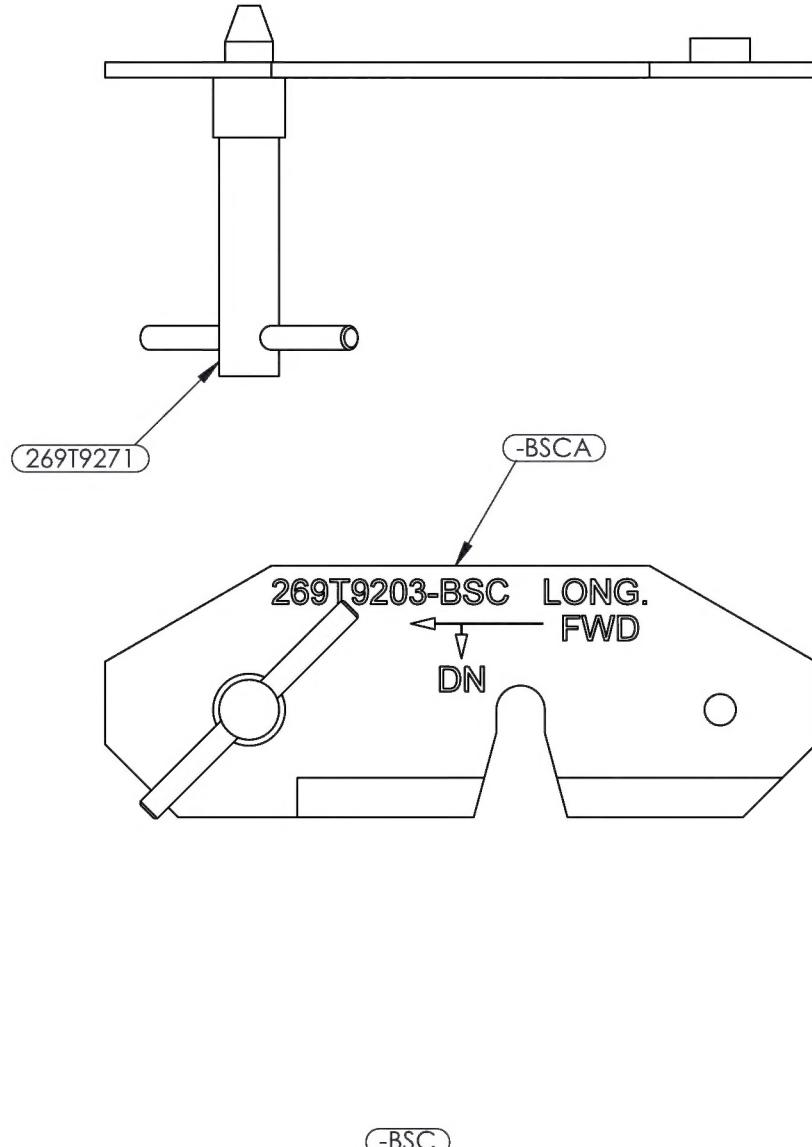
1. USED ON MODELS:
 - BSC USED ON MODEL 269C S/N 0001-TBD.
 - 7 USED ON MODEL 269C-1 S/N 0001-SUBQ.
 - 269C S/N TBD - SUBQ.
 - 11 USED ON MODEL 269D S/N 0001-0027.
 - 15 USED ON MODEL 269D S/N 0028-0039.
 - 19 USED ON MODEL 269D S/N 0040-SUBQ.
 - 15 RIGGING FIXTURE EFF. MODEL 269D S/N 0028 & 0039, & -19 EFF. S/N 0040 & SUBQ. -11 RIGGING FIXTURE EFF. MODEL 269D S/N 0001 THRU 0027.

ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	
										X	-BSC	1	RIGGING FIXTURE			2	
										X	1	-BSCA	RIGGING FIXTURE WELDMENT			3	
										1		-3	PLATE	304 S.S.	.08 X 1-3/8 X 3-7/8	4	
1	1	1	1	1	1	1	1	1	1		-5		BUSHING	304 S.S.	Ø5/16 X 3/8	5	
1	1	1	1	1	1	1	1	1	1		-6		PLATE NUT	304 S.S.	Ø3/8 X 3/8	6	
										X		-7	1	RIGGING FIXTURE			7
										X	1	-7A	RIGGING FIXTURE WELDMENT			8	
										1		-9	PLATE	304 S.S.	.08 X 1-3/8 X 3-7/8	9	
										X		-11	1	RIGGING FIXTURE			10
										X	1	-11A	RIGGING FIXTURE WELDMENT			11	
										1		-13	PLATE	304 S.S.	.08 X 1-3/8 X 3-7/8	12	
										X		-15	1	RIGGING FIXTURE			13
										X	1	-15A	RIGGING FIXTURE WELDMENT			14	
										1		-17	PLATE	304 S.S.	.08 X 1-3/8 X 3-7/8	15	
										X		-19	1	RIGGING FIXTURE			16
X	1											-19A	RIGGING FIXTURE WELDMENT			17	
1												-21	PLATE	304 S.S.	.08 X 1-3/8 X 3-7/8	18	
	1		1	1	1	1	1	1	1	269T9271		SCREW		SEE 269T9271	2,7,10,13,16		
ASSY -19A	ASSY -15A	ASSY -15	ASSY -11A	ASSY -11	ASSY -A	ASSY -7	ASSY -BSCA	ASSY -BSC									

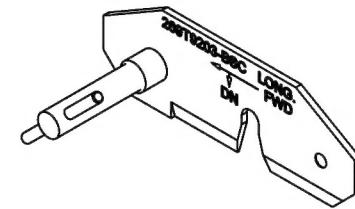
MAT'L	DRAWN BY:	DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED	R Clough
.XXX ± .010	FRACTIONS ± 1/8	
.XX ± .03	HEAT TREAT	
.X ± .1	ANGLES ± 5°	
1. BREAK ALL SHARP EDGES .015 X 45° OR .015R	FINISH	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC	
	USED ON MODEL	
	SEE NOTE 1	
SCALE 1:1	DATE 8/15/2014	SHEET 1 OF 18

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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RIGGING FIXTURE

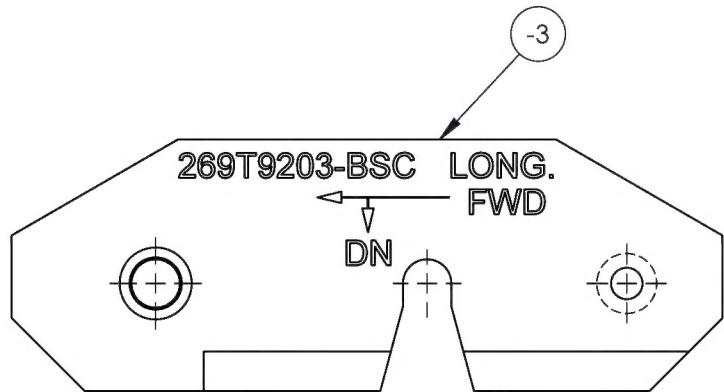
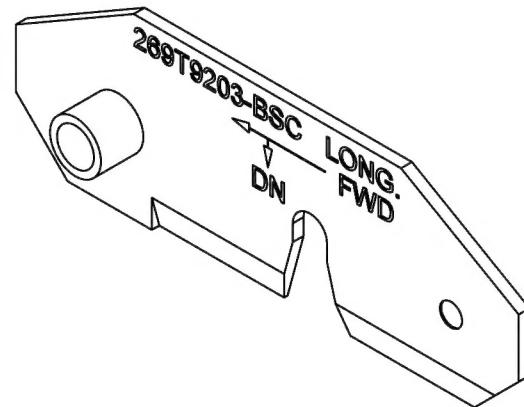
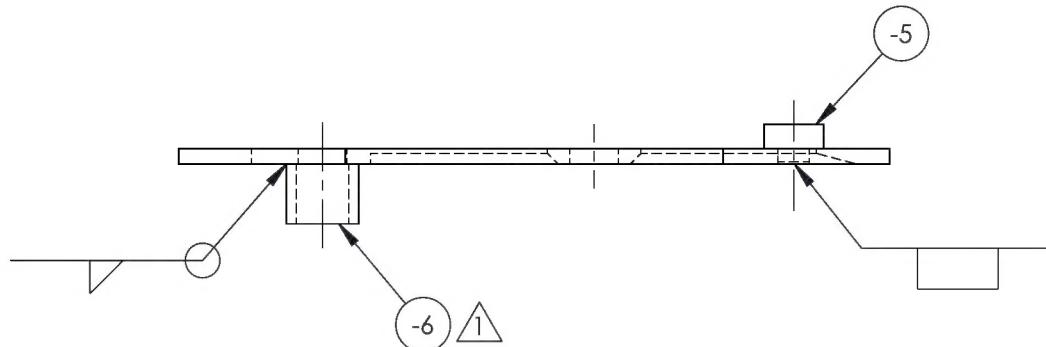


	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO.	269T9203-BSC
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>R Clough</i>
.XXX ± .010	FRACTIONS ± 1/8
.XX ± .03	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
	USED ON MODEL
SCALE 1:1	DATE 8/15/2014
	SHEET 2 OF 18

REV
1

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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NOTE:

⚠ USE 269T9271 TO ALIGN -6 TO -3 HOLE AS SHOWN.

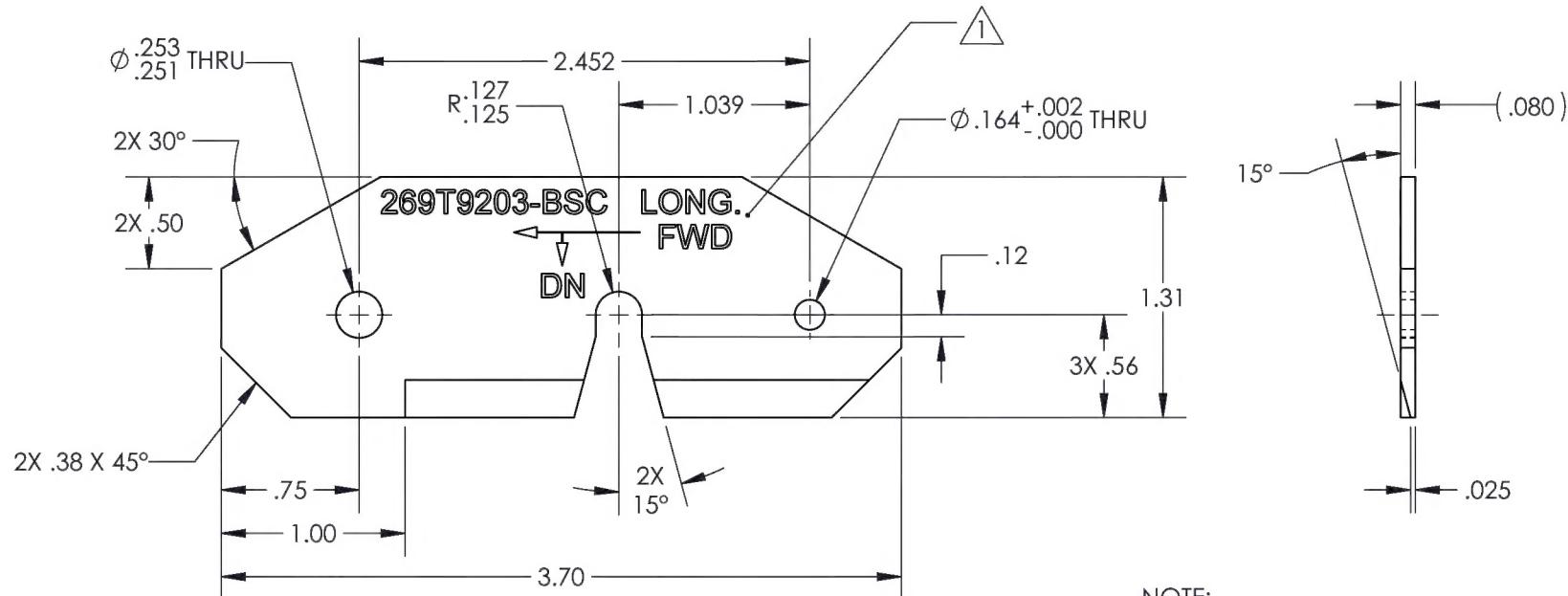
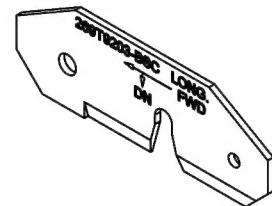
(BSCA)

RIGGING FIXTURE WELDMENT

DART AEROSPACE	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO.	269T9203-BSCA
REV	1
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
HEAT TREAT FINISH	
SPEC	
USED ON MODEL	
APPROVED	R Clough
SCALE	1:1
DATE	8/15/2014
SHEET 3 OF 18	

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-3 CH'D DIM WAS Ø.164-.159 IS Ø.164 +.002 -.000.	9/5/2014	DJN	GE



NOTE:

 ENGRAVE AS SHOWN.



AEROSPACE
TITLE RIGGING FIXTURE CYCLIC STICK
CENTERING LONGITUDINAL

DWG NO. 269T9203 3 REV 4

MAT'L 304 S S DRAWN BY: DUEREFELDT

UNLESS OTHERWISE SPECIFIED APPROVED *R. Plough*

DIMENSIONS ARE IN INCHES
.XXX ± .010 FRACTIONS ± 1/8

.XX + .03 FRACTIONS ± 1/16
X + .1 ANGLES ± .5°

1. BREAK ALL SHARP EDGES .015 x 45°
2. 215P

OR .015R
2. DIMENSIONAL LIMITS APPLY AFTER USED ON MODEL

PLATING	DATE	PLATE NO.	PLATE NO. 2
SCALE	DATE	PLATE NO.	PLATE NO. 2

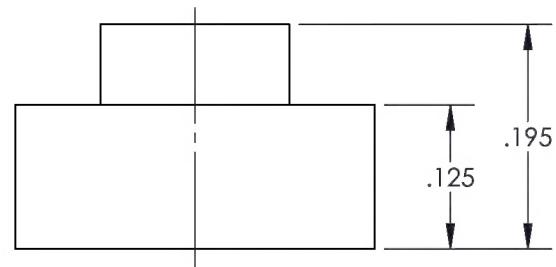
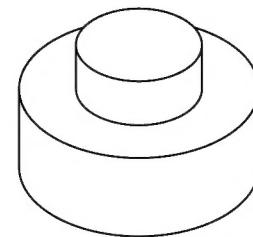
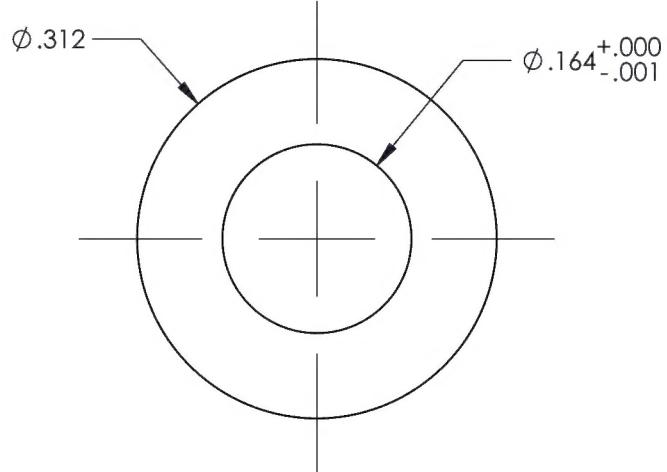
SCALE 1:1 DATE 8/15/2014 SHEET 4 OF 18

-3

PIATE

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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		-5 CH'D DIM WAS $\emptyset .164 +.000 -.002$ IS $\emptyset .164 +.000 -.001$.	9/5/2014	DJN	GE



(-5)

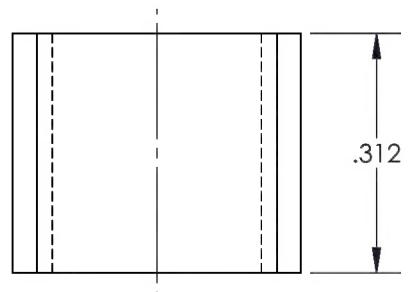
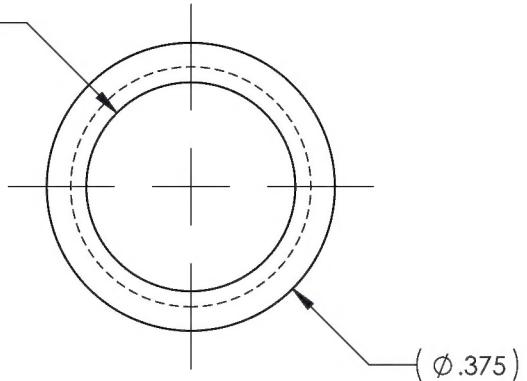
BUSHING

	
TITLE	RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL
DWG NO.	269T9203-5
MAT'L	304 S.S.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: DUERFELDT
.XXX ± .010	APPROVED <i>R Clough</i>
.XX ± .03	FRACTIONS ± 1/8
.X ± .1	ANGLES ± 5°
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
	USED ON MODEL
SCALE	6:1
DATE	8/15/2014
SHEET 5 OF 18	

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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5/16-24 UNF THRU ALL



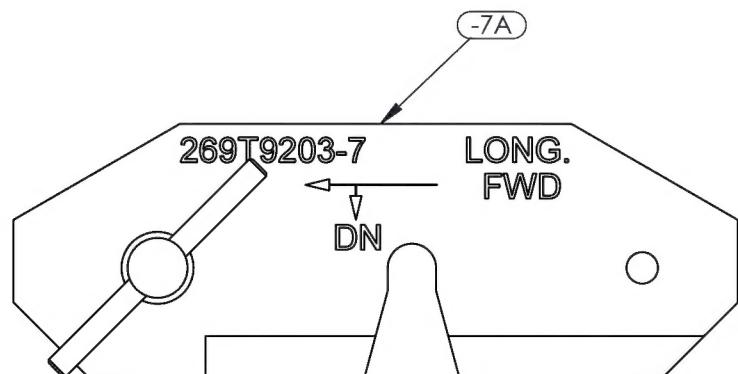
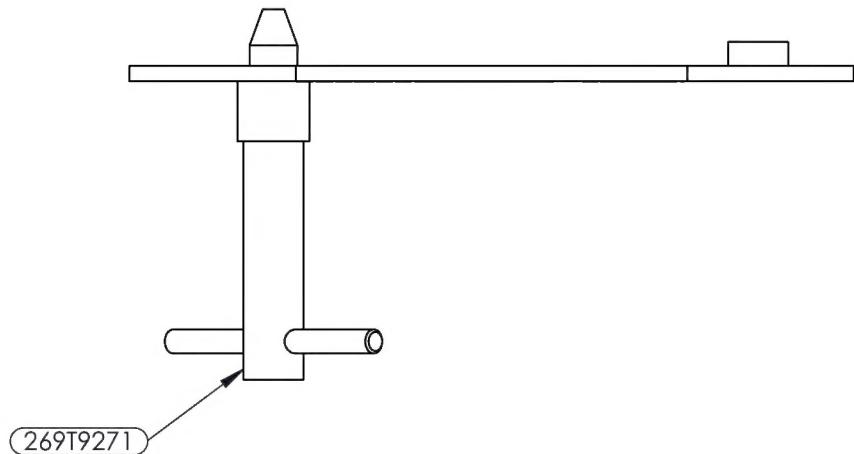
(-6)

PLATE NUT

DART AEROSPACE	
TITLE	RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL
DWG NO.	269T9203-6
MAT'L	304 S.S.
DRAWN BY:	DUERFELDT
APPROVED	R Clough
UNLESS OTHERWISE SPECIFIED	DIMENSIONS ARE IN INCHES
.XXX ± .010	FRACTIONS ± 1/8
.XX ± .03	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
USED ON MODEL	
SCALE	4:1
DATE	8/15/2014
SHEET 6 OF 18	

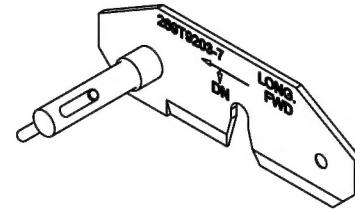
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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(-7)

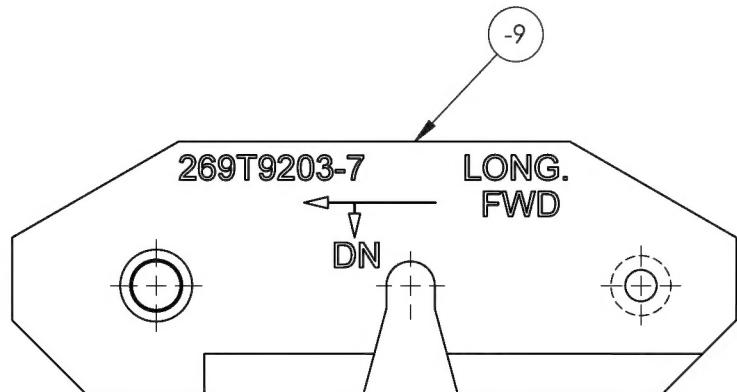
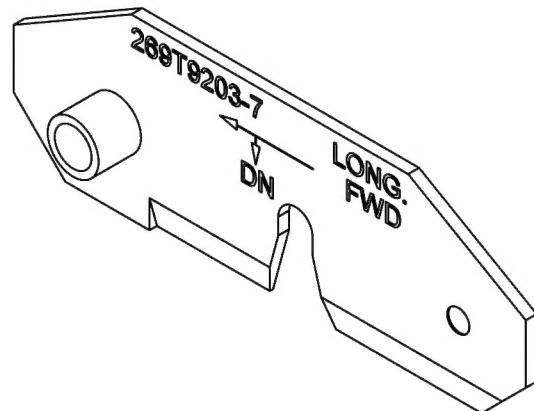
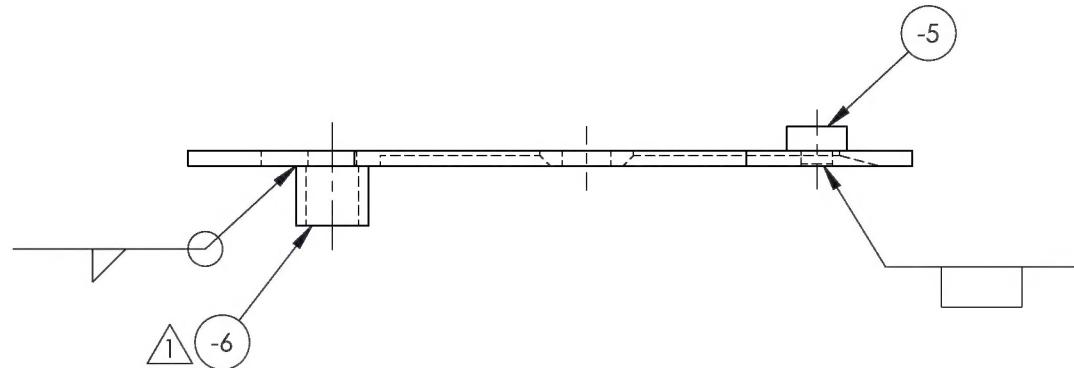
RIGGING FIXTURE



DART AEROSPACE	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO.	REV
269T9203-7	1
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED <i>R Clough</i>	
HEAT TREAT FINISH	
SPEC	
USED ON MODEL	
SCALE	1:1
DATE	8/15/2014
SHEET 7 OF 18	

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
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NOTE:

△ USE 269T9271 TO ALIGN -6 TO -9 HOLE AS SHOWN.

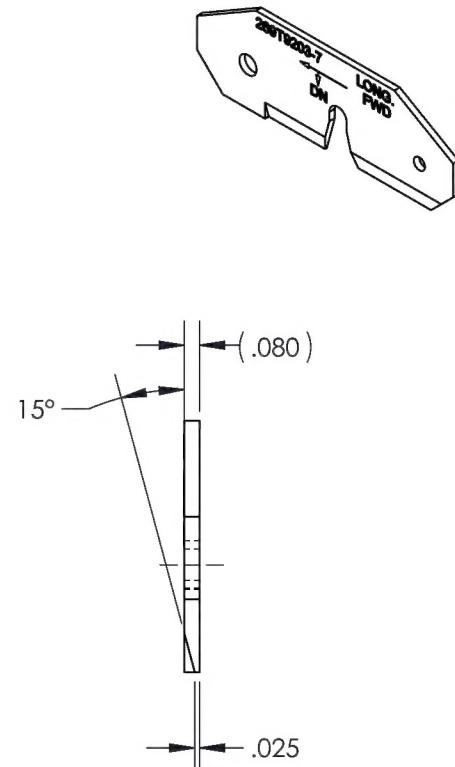
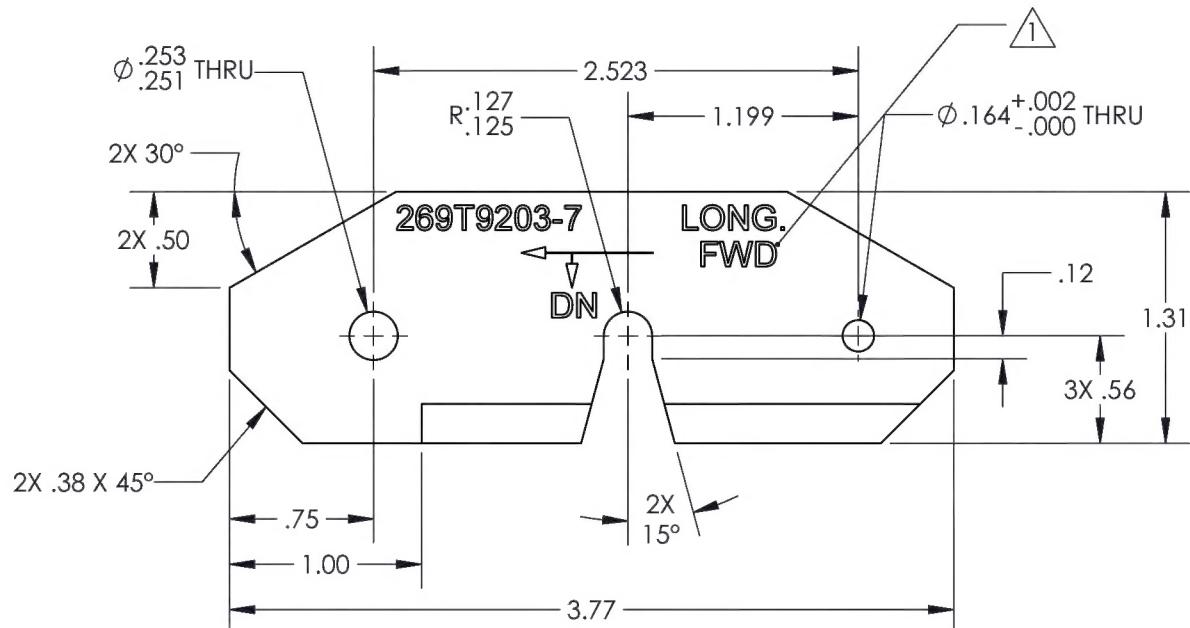
RIGGING FIXTURE WELDMENT

-7A

DART AEROSPACE	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO.	269T9203-7A
REV	1
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED <i>R Clough</i>	
HEAT TREAT FINISH	
SPEC	
USED ON MODEL	
SCALE	1:1
DATE	8/15/2014
SHEET 8 OF 18	

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			REVISIONS			
REV	ECR		DESCRIPTION	DATE	INITIAL	APPROVED
1			-9 CH'D DIM WAS \varnothing .164-.159 IS \varnothing .164 +.002 -.000.	9/5/2014	DJN	GE



NOTE:

△ ENGRAVE AS SHOWN.

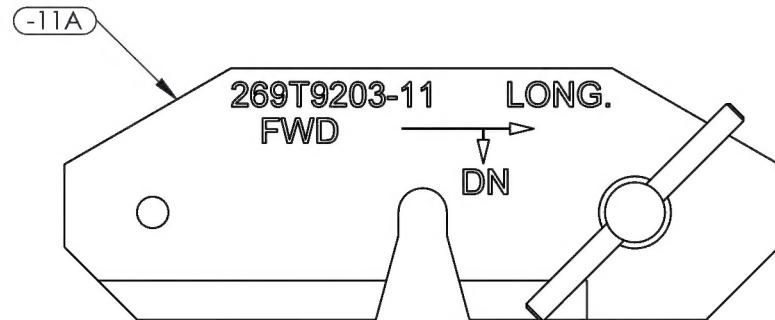
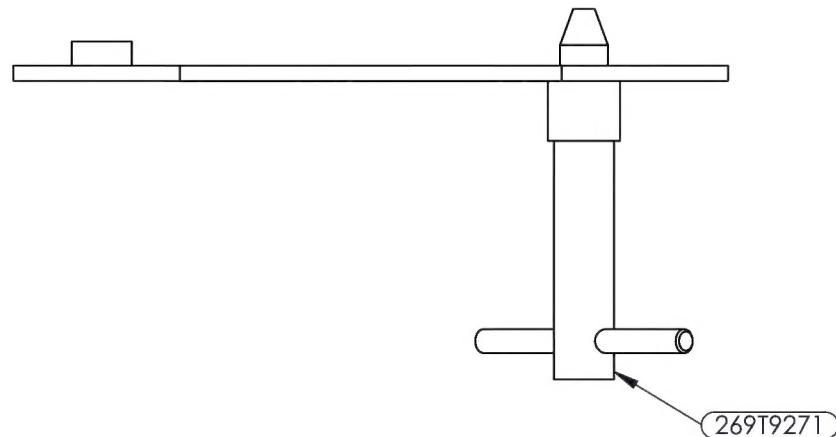
(-9)

PLATE

	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO.	269T9203-9
MAT'L	304 S.S.
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	DRAWN BY: DUERFELDT
.XXX ± .010	APPROVED <i>R Clough</i>
.XX ± .03	FRACTIONS ± 1/8
.X ± .1	HEAT TREAT FINISH
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL
SCALE 1:1	DATE 8/15/2014
SHEET 9 OF 18	

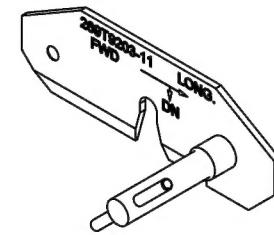
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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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-11

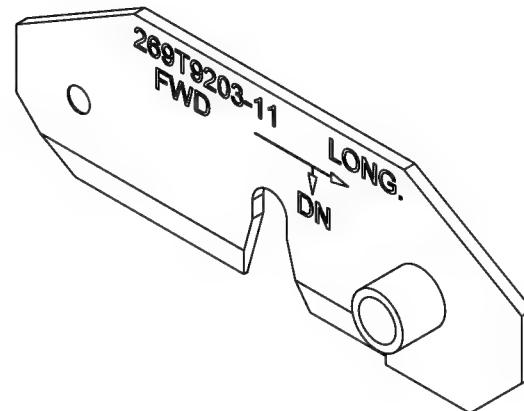
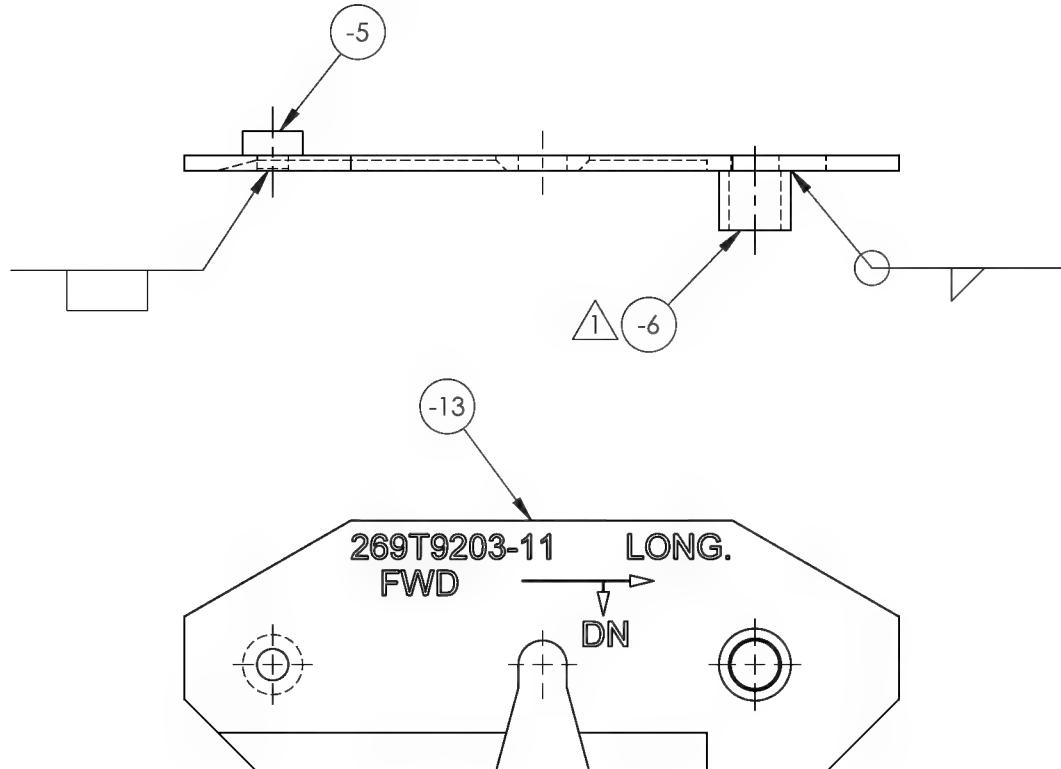
RIGGING FIXTURE



DART AEROSPACE	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO.	269T9203-11
REV	1
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 5° .X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
APPROVED <i>R Clough</i>	
HEAT TREAT FINISH	
SPEC	
USED ON MODEL	
SCALE	1:1
DATE	8/15/2014
SHEET 10 OF 18	

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
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NOTE:

⚠ USE 269T9271 TO ALIGN -6 TO -13 HOLE AS SHOWN.



TITLE RIGGING FIXTURE CYCLIC STICK
CENTERING LONGITUDINAL

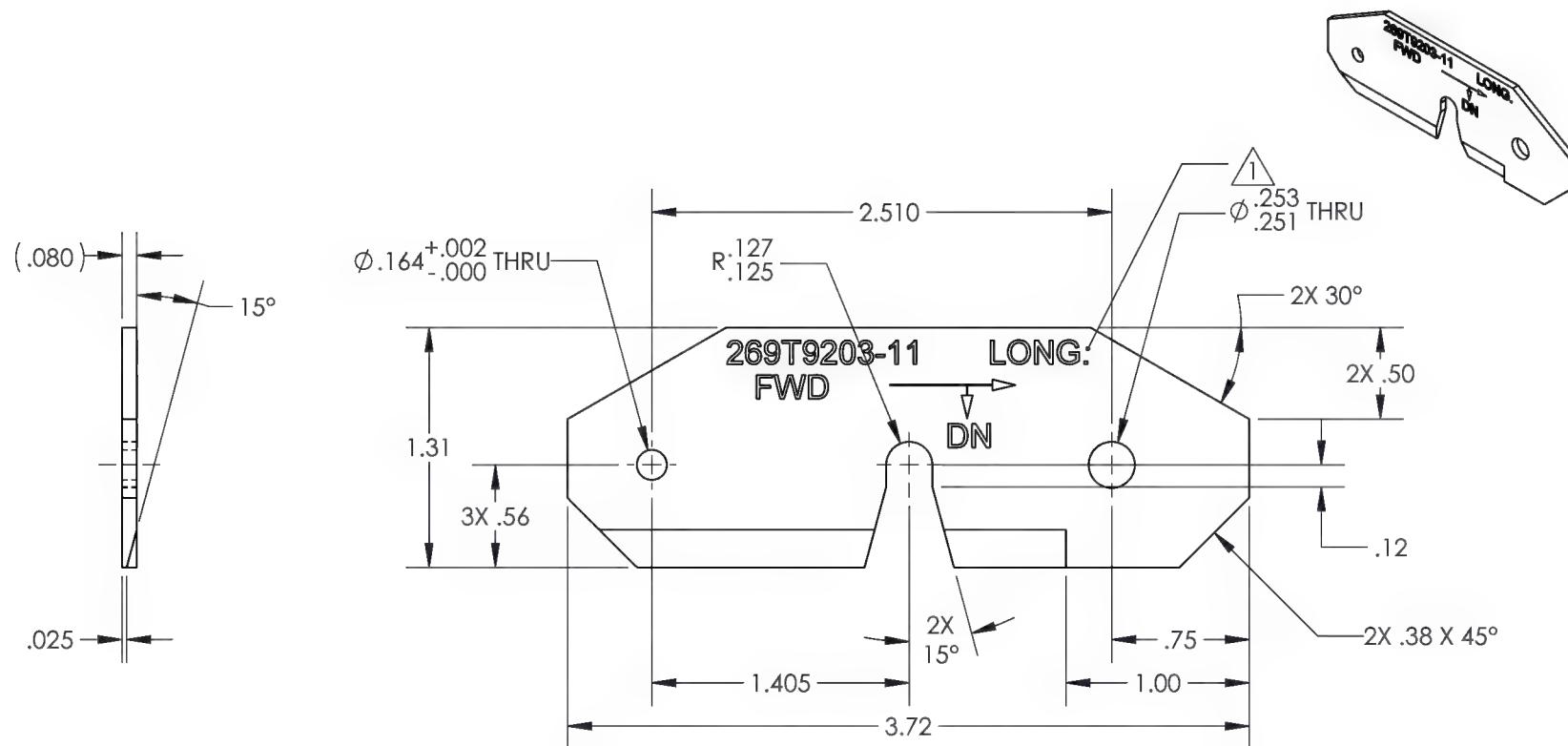
DWG NO.	269T9203-11A	REV 1
MAT'L	DRAWN BY: DUERFELDT	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>R Clough</i>	
.XXX ± .010	FRACTIONS ± 1/8	
.XX ± .03	ANGLES ± 5°	
.X ± .1		
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	SPEC	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	USED ON MODEL	
SCALE 1:1	DATE 8/15/2014	SHEET 11 OF 18

-11A

RIGGING FIXTURE WELDMENT

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			REVISIONS			
REV	ECR		DESCRIPTION	DATE	INITIAL	APPROVED
1			-13 CH'D DIM WAS \varnothing .164-.159 IS \varnothing .164 +.002 -.000.	9/5/2014	DJN	GE



NOTE:

1 ENGRAVE AS SHOWN.

DART
AEROSPACE

TITLE RIGGING FIXTURE CYCLIC STICK
CENTERING LONGITUDINAL

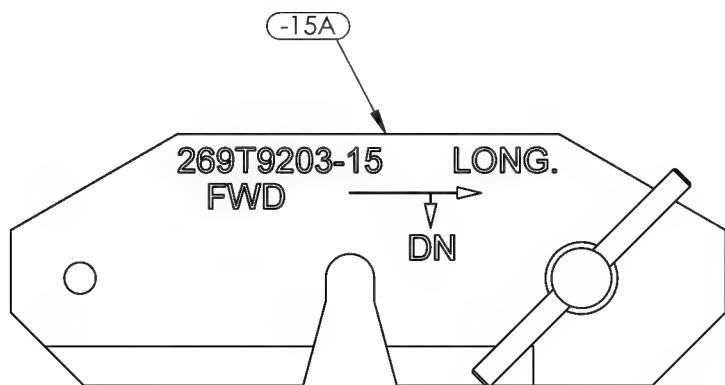
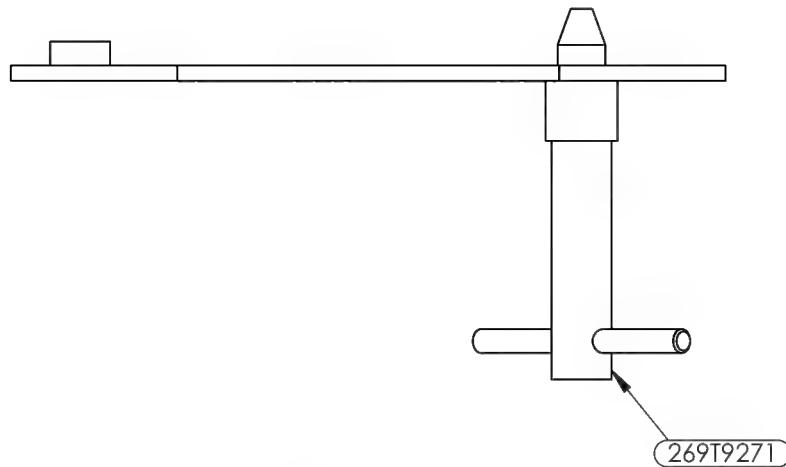
DWG NO.	REV
269T9203-13	1
MAT'L 304 S.S.	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED R Clough
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 8/15/2014
	SHEET 12 OF 18

(-13)

PLATE

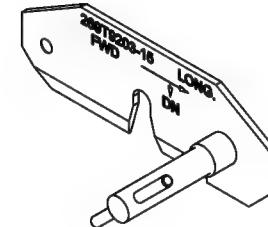
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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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-15

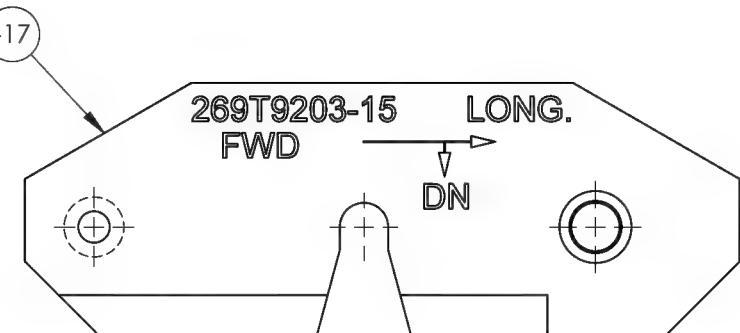
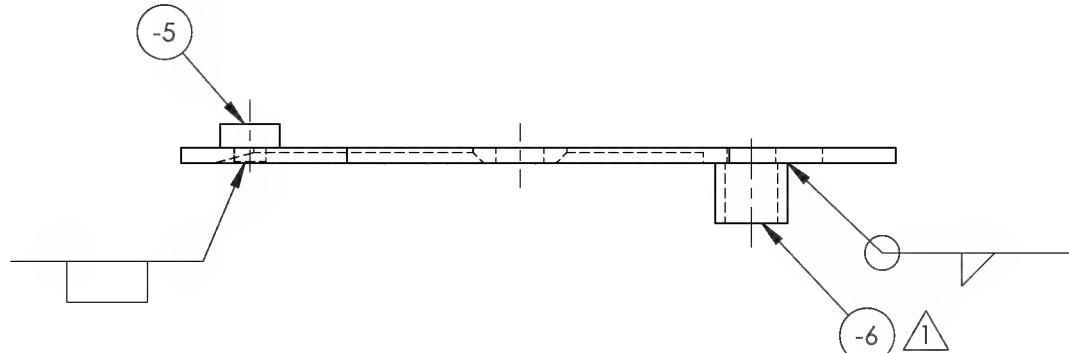
RIGGING FIXTURE



	
TITLE	RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL
DWG NO.	269T9203-15
REV	1
MAT'L	DRAWN BY: DUERFELDT
APPROVED <i>R Clough</i>	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	
.XXX ± .010 FRACTIONS ± 1/8	
.XX ± .03 ANGLES ± 5°	
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE	1:1
DATE	8/15/2014
SHEET	13 OF 18

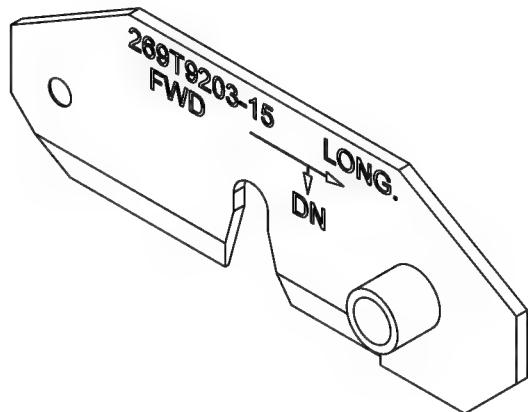
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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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(-15A)

RIGGING FIXTURE WELDMENT



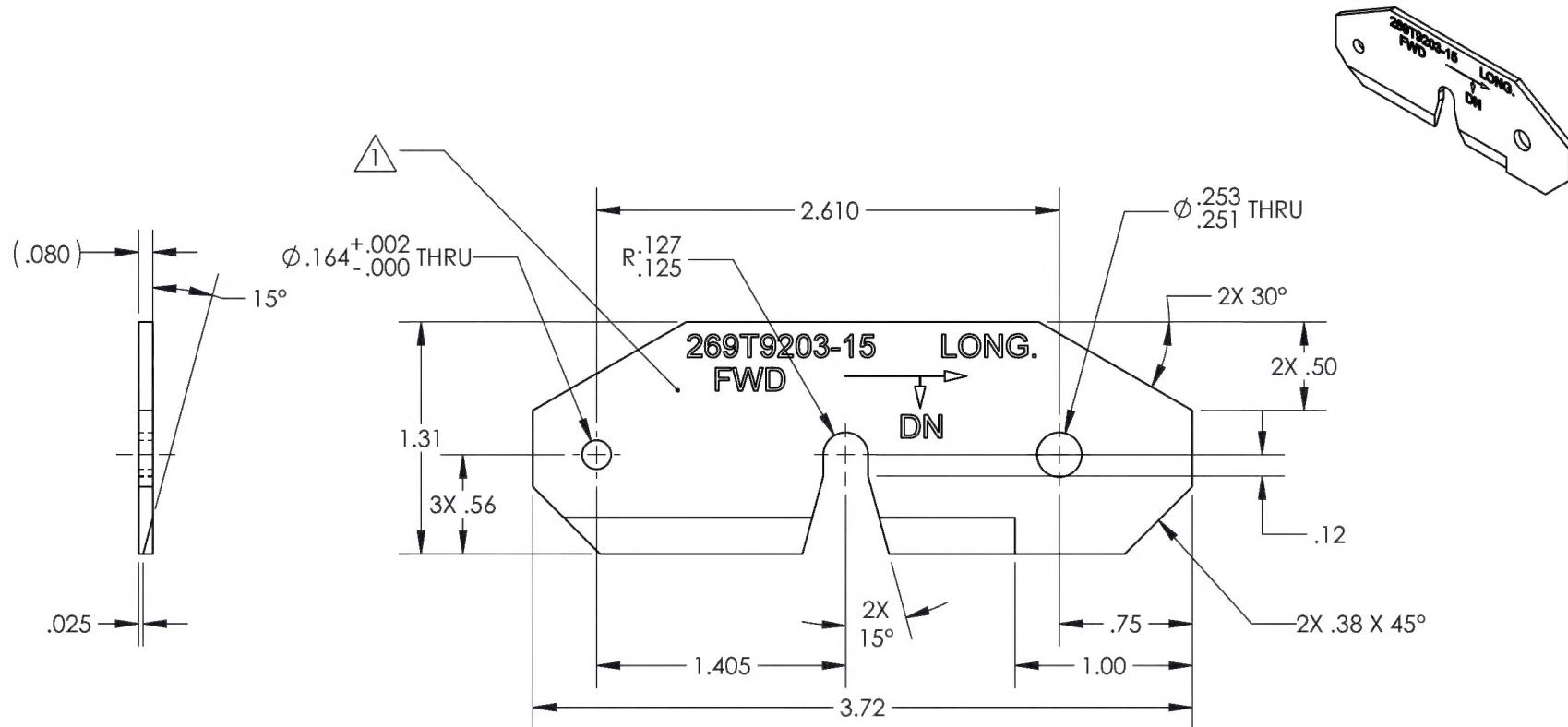
NOTE:

1 USE 269T9271 TO ALIGN -5 TO -17 HOLE AS SHOWN.

DART AEROSPACE	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO.	269T9203-15A
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 5° .X ± .1	APPROVED <i>R Clough</i>
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
	USED ON MODEL
SCALE 1:1	DATE 8/15/2014
	SHEET 14 OF 18

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REV			ECR			DESCRIPTION			REVISIONS		
1									DATE	INITIAL	APPROVED
									9/5/2014	DJN	GE



NOTE:

1 ENGRAVE AS SHOWN.



TITLE RIGGING FIXTURE CYCLIC STICK
CENTERING LONGITUDINAL

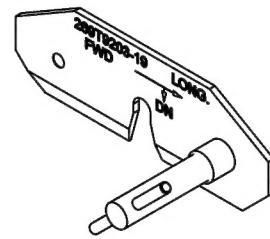
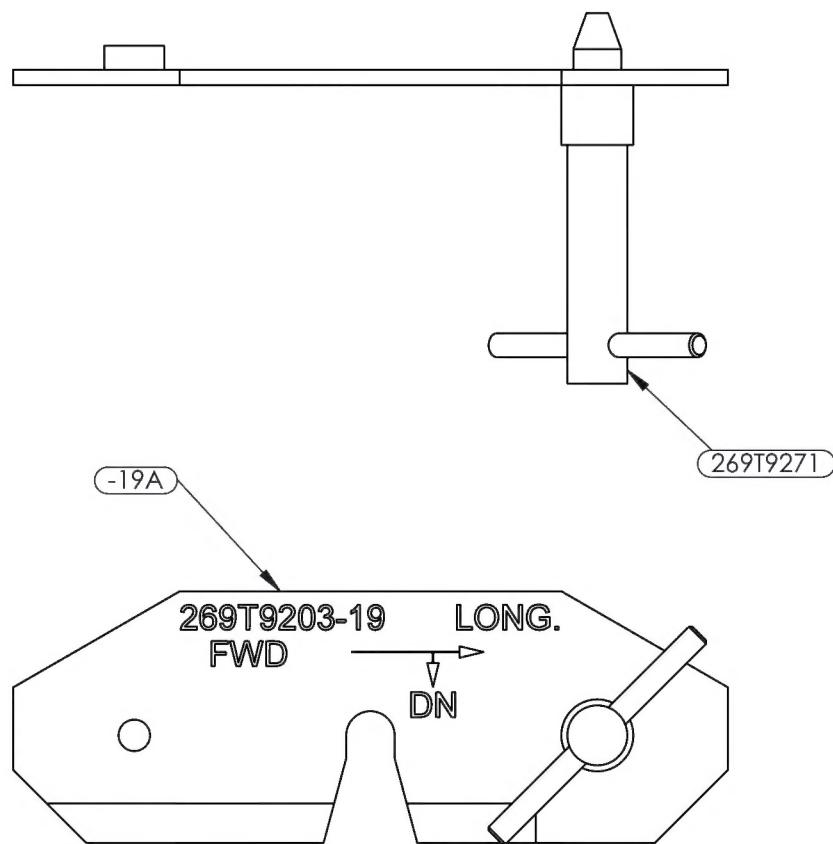
DWG NO.	REV
269T9203-17	1
MAT'L 304 S.S.	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED R Clough
.XXX ± .010 FRACTIONS ± 1/8	HEAT TREAT
.XX ± .03 ANGLES ± 5°	FINISH
.X ± .1	SPEC
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	USED ON MODEL
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	
SCALE 1:1	DATE 8/15/2014
	SHEET 15 OF 18

(-17)

PLATE

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REV	ECR	REVISIONS	DESCRIPTION	DATE	INITIAL	APPROVED
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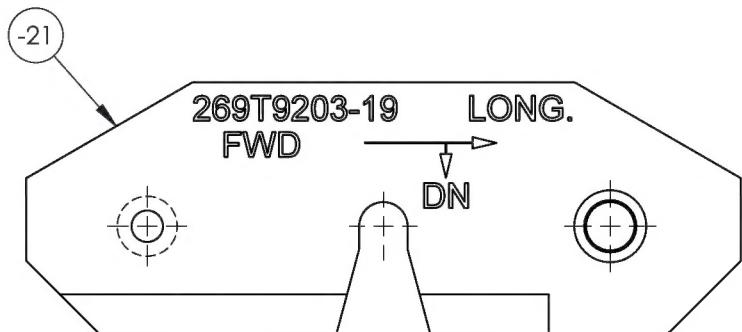
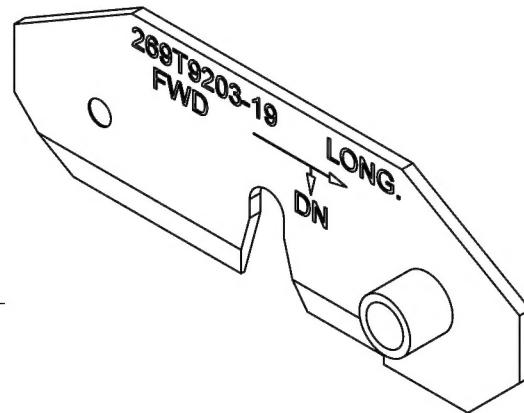
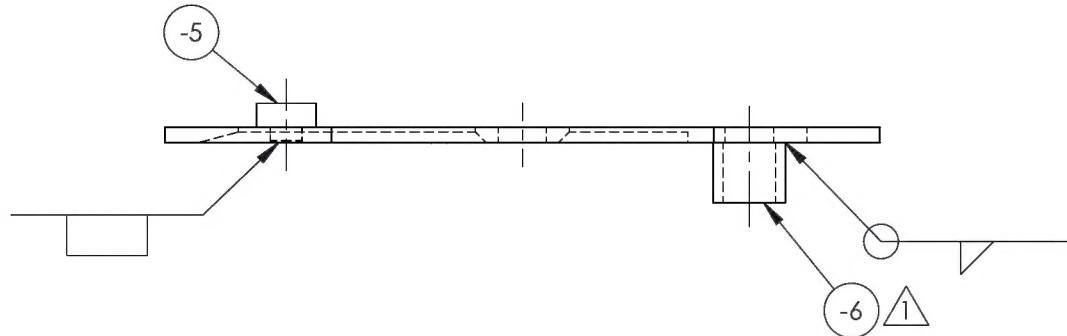


RIGGING FIXTURE

 TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL		REV 1
DWG NO.	269T9203-19	DRAWN BY: DUERFELDT
MAT'L		APPROVED <i>R Clough</i>
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES		HEAT TREAT FINISH
.XXX ± .010	FRACTIONS ± 1/8	SPEC
.XX ± .03	ANGLES ± 5°	USED ON MODEL
.X ± .1		
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R		
2. DIMENSIONAL LIMITS APPLY AFTER PLATING		
SCALE 1:1	DATE 8/15/2014	SHEET 16 OF 18

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
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NOTE:

△ USE 269T9271 TO ALIGN -6 TO -21 HOLE AS SHOWN.

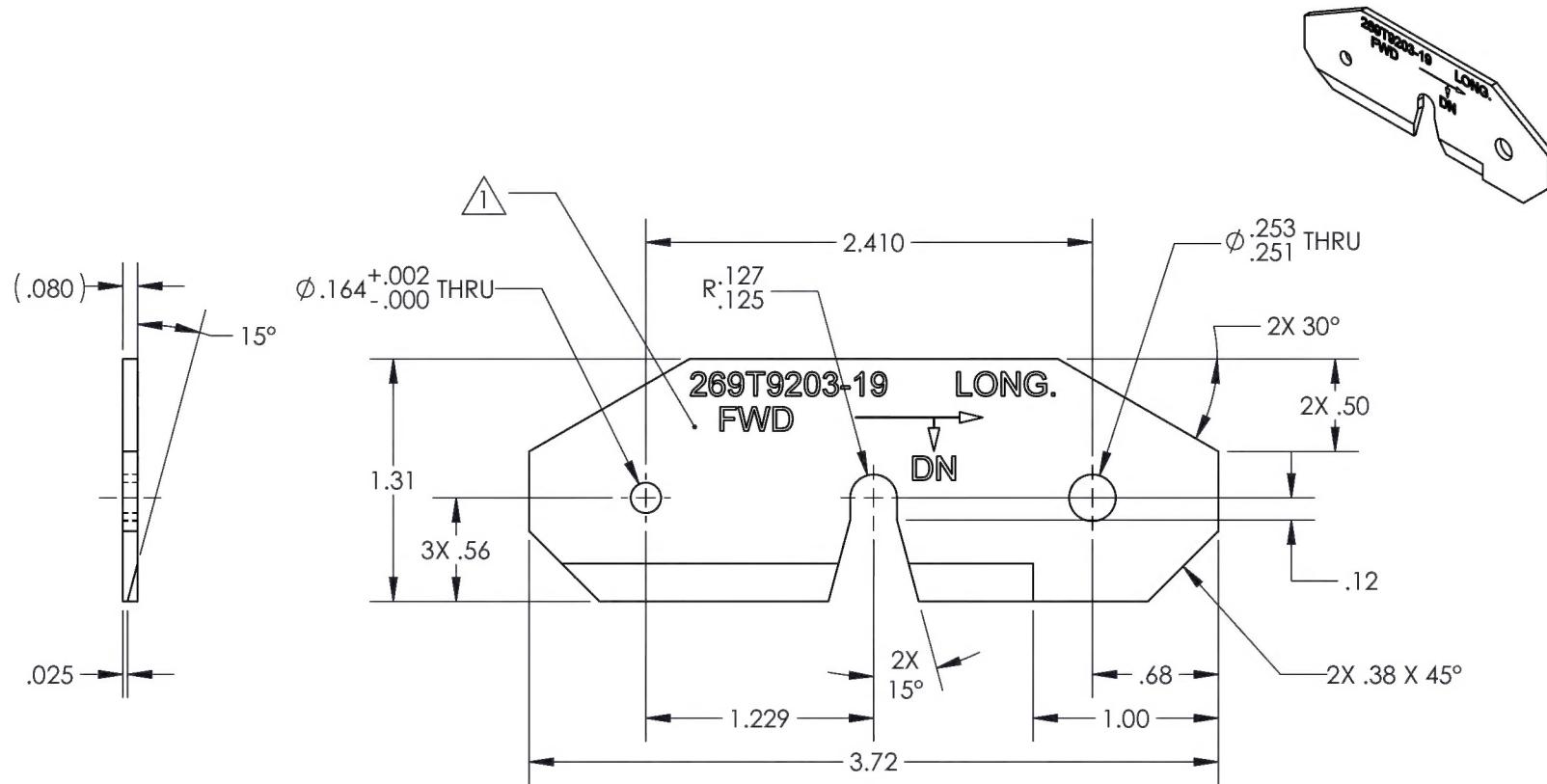
(-19A)

RIGGING FIXTURE WELDMENT

	
TITLE	RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL
DWG NO.	269T9203-19A
MAT'L	DRAWN BY: DUERFELDT
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES	APPROVED <i>R Clough</i>
.XXX ± .010	FRACTIONS ± 1/8
.XX ± .03	ANGLES ± 5°
.X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
	USED ON MODEL
SCALE 1:1	DATE 8/15/2014
	SHEET 17 OF 18

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REV			ECR			DESCRIPTION			REVISIONS		
1	-21		CH'D DIM WAS \varnothing .164-.159 IS \varnothing .164 +.002 -.000.			DATE		INITIAL	APPROVED		



NOTE:
△ ENGRAVE AS SHOWN.

	
TITLE RIGGING FIXTURE CYCLIC STICK CENTERING LONGITUDINAL	
DWG NO.	269T9203-21
MAT'L	304 S.S.
DRAWN BY:	DUERFELDT
REV	1
UNLESS OTHERWISE SPECIFIED	APPROVED
DIMENSIONS ARE IN INCHES	<i>R Clough</i>
.XXX ± .010	FRACTIONS ± 1/8
.XX ± .03	ANGLES ± 5°
X ± .1	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R	HEAT TREAT FINISH
2. DIMENSIONAL LIMITS APPLY AFTER PLATING	SPEC
	USED ON MODEL
SCALE	1:1
DATE	8/15/2014
SHEET	18 OF 18

(-21)

PLATE